



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2565-205
Job Sheet 166761



Part No: D2565-205

Job Qty: 2 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/16/17

Job Tracking No:

Due Date: 10/27/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Great Slave Helicopters Ltd (CGREA01)

Accounting Office, 6285 Airport Way Kelowna, BC, V1V 1S1 Canada ph:(403) 286-2040 fx:(250) 765-0077.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	2 Ea		10/26/17	0.00	0.00	Start up container	MIC
100	Brake NC	2 pcs		10/26/17	1.17	0.12	Brake NC 3	MCC
110	Small Fab	2 pcs		10/26/17	0.00	0.52	Small Fab	WAGC
120	QC	2 pcs		10/26/17	0.00	0.00	QC5	38
130	Powdercoat	2 pcs		10/27/17	0.00	0.06	Powdercoat2	DAS-89 BK.
140	QC	2 pcs		10/27/17	0.00	0.00	QC3	38
150	Packaging	2 pcs		10/27/17	0.00	0.00	Packaging3	9-89 / 50
160	QC21-SA	2 Ea		10/27/17	0.00	0.00	QC21	

Part Op 100 - Punch as per Dwg D2565 using DT 8313

Descriptions: 110 - Drill hole as per Dwg D2565 (one end only) Deburr and polish

130 - START TIME: _____ FINISH TIME: _____

MIC 17-10-31

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TR0.750W.049	4	160	0	0
	138403				

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Dart Aerospace Ltd.

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DART
AEROSPACE
S001466



Strut

D2565-205

PART NO:

Revision:

Start up Operation

2

Mfg Date: 10/24/17

Job No: 166761

Change No:

Job No: 166761

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐
Approved ☐

Skid-tube ☐
Machining ☐
Thermoforming ☐
Large Fab ☐

AGAINST DEPARTMENT/PROCESS

Cross tube ☐
Small Fab ☐
Finishing ☐
Composite ☐

Water Jet ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐
Supplier ☐

Engineering ☐
Quality ☐
Other ☐

QTY Effective :

MRB (QSI042) Approval

Disposition

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

FAULT CATEGORY

ic ☐ Temperature/Cure
ave ☐ Set-up
☐ BOM/Route
☐ Broken/Damage/Defect
☐ Inspection Incomplete/Unqualified
☐ Contamination
☐ Countersink
☐ Cut Too Short
☐ Instructions Incomplete/Unclear
☐ Drill Holes

☐ Power Loss/Surge
☐ Folio/Program
☐ Grain
☐ Weld
☐ Wrong Stock Pulled
☐ Out of Sequence
☐ Off-set
☐ Mislabelled
☐ Fit/Function
☐ Misaligned/off center

☐ Positioned Wrong
☐ Outside Dimensions
☐ Over/Under tolerance
☐ Part Incorrect
☐ Part Lost/Missing
☐ Part Moved
☐ Drawing
☐ Finish
☐ Misread
☐ Turning Sequence

Substation ☐

Process Improvement ☐

Marks/Chatter ☐

Past Expiry Date ☐

Manufacturing Process ☐

Misidentified ☐

Past Due ☐

OTHER : ☐